

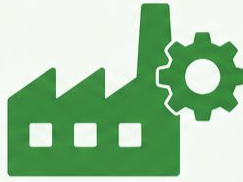
The BigThree MRP Settings Drive the Entire System

1



Reasonable Lead Days
for 100% of your
purchased items

2



Reasonable Job Days
for 100% of your
manufactured items

3



A clear-cut Order Policy
based on lead day
contribution



To Order = lead day contributor – You always create a Job or PO in response to demand.



Demand Driven stocking = not a lead day contributor – Your intent is to have this item on hand for immediate use in Sales Orders and Jobs.



Avoid a Hybrid Order Policy – avoid a To Order policy that you sometimes stock or that you manually stock. If you want to carry extra stock for any reason, **the Item Order Policy must be Demand Driven Stocking.**